

SECTION A-A


NOTES:

1. WELD CONNECTIONS: VISUALLY INSPECT ALL WELD CONNECTIONS.
2. WELDS ARE TO BE GREATER THAN OR EQUAL TO THE MINIMUM THICKNESS OF MATERIAL WHERE NOT SPECIFICALLY CALLED OUT OR NOTED OTHERWISE.
ALL WELDING SHALL CONFORM TO THE AMERICAN WELDING SOCIETY CODE.
ALSO ASME/ANSI B16 STANDARDS FOR PIPES & FITTINGS
AND FOLLOW THE PROPER WPS POSTED IN THE WORK AREA
3. ALL MATERIAL FOR CARBON STEEL TUBING SHALL BE ASTM A554, WELDED ASTM A249, SEAMLESS ASTM A269, PIPE ASTM A312 UNLESS OTHERWISE STATED.
SHAPES SHALL CONFORM TO ASTM A276.
4. DO NOT PAINT INTERNALLY OR EXTERNALLY THREADED PARTS OR PARTS WITH FINISHED SURFACES THAT HAVE BEEN MACHINED FOR TIGHT TOLERANCE FITUP.
5. PAINT FINISH:
SEE GENERAL ARRANGEMENT DRAWING AND OR WORK ORDER FOR PAINT TYPE AND COLOR

B	ADDED WPS	S. Boerckel	9/21/2010	J. BALLEW	B. MADDUX
A	RELEASED FOR FABRICATION	S. Boerckel	6/28/2010	J. BALLEW	B. MADDUX
REV	DESCRIPTION	AUTHOR	DATE	CHECKED B	QA/QC
REVISION HISTORY					



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RETURNED ON DEMAND, AND IS SUBJECT TO
ALL OTHER TERMS AND CONDITIONS OF ANY
WRITTEN AGREEMENT OR PURCHASE ORDER WHICH
INCORPORATES OR RELATES TO THIS DRAWING.

2	2		4" x 150# SLIP-ON FLANGE	SLIP-ON FLANGE CS				
1	1	SLFFPD7EA-720-01	PIPE	4" - Sch40 CS PIPE SEAMLESS			4.000 in	
	QTY	PART NUMBER	DESCRIPTION	Material		THICKNESS	LENGTH	WIDTH
BILL OF MATERIAL								
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON DECIMALS X.X ±0.10 X.XX ±0.06 X.XXX ±0.03 HOLE DIA ±0.03 ANGLES ±0.50° SURFACE <u>HFS-SF</u> ✓ SQUARENESS ±0.06 DO NOT SCALE DRAWING	DRAWN S. Boerckel		6/28/2010		 <div>2201 ProEnergy Blvd SEDALIA, MISSOURI 65201 USA PHONE: 1-800-829-1160 FAX: 1-800-829-1160</div>			
	CHECKED J. BALLEW		6/29/2010					
	QA B. MADDUX		9/21/2010					
	REVIEWER				TITLE STRAINER INLET SPOOL WELDMENT			
	PROJECT NO				LIQUID FUEL FORWARDING PUMP SKID-7EA			
	CUSTOMER				SIZE D	ML: 	DWG NO SLFFPD7EA-720	REV B
					SCALE: 1/2"=1"		WEIGHT: 29 lbmass	
							SHEET 1 OF 1	



TITLE			
STRAINER INLET SPOOL			
WELDMENT			
LIQUID FUEL FORWARDING PUMP SKID-7EA			
SIZE	ML.	DWG NO	REV
D		SLFFPD7EA-720	B
SCALE: 1/2"=1"		WEIGHT: 29 lbmass	SHEET 1 OF 1